Product data sheet
Characteristics

ATV630D18N4
variable speed drive, Altivar Process ATV600, ATV630, 18.5kW, 25hp, 380 to 480V, IP21, UL type 1



Main

Range of product	Altivar Process ATV600
Product specific application	Process and utilities
Product or component type	Variable speed drive
Variant	Standard version
Device short name	ATV630
Mounting mode	Wall mount
Communication port protocol	Modbus TCP Modbus serial Ethernet
[Us] rated supply voltage	380...480 V - 15...10 %
[Us] rated supply voltage	380...480 V
Relative symmetric mains voltage tolerance	10 %
Relative symmetric network frequency tolerance	5 %
Nominal output current	39.2 A
IP degree of protection	IP21
Product destination	Asynchronous motors Synchronous motors
EMC filter	Integrated with 50 m conforming to IEC 61800-3 category C2 Integrated with 150 m conforming to IEC 61800-3 category C3
IP degree of protection	IP21 conforming to IEC 61800-5-1 IP21 conforming to IEC 60529
Degree of protection	UL type 1 conforming to UL 508C
Type of cooling	Forced convection
Supply frequency	50...60 Hz - 5...5 %
Motor power kW	18.5 KW (normal duty) 15 KW (heavy duty)
Motor power hp	25 Hp normal duty 20 Hp heavy duty
Line current	33.4 A at 380 V (normal duty) 28.9 A at 480 V (normal duty) 27.7 A at 380 V (heavy duty) 24.4 A at 480 V (heavy duty)
Continuous output current	39.2 A at 4 kHz for normal duty 31.7 A at 4 kHz for heavy duty
Speed drive output frequency	0.1…500 Hz

Safety function	STO (safe torque off) SIL 3
Option card	Slot A: communication module, Profibus DP V1 Slot A: communication module, PROFINET Slot A: communication module, DeviceNet Slot A: communication module, Modbus TCP/EtherNet/IP Slot A: communication module, CANopen daisy chain RJ45 Slot A: communication module, CANopen SUB-D 9 Slot A: communication module, CANopen screw terminals Slot A/slot B: digital and analog I/O extension module Slot A/slot B: output relay extension module Slot A: communication module, Ethernet IP/Modbus TCP/MD-Link Communication module, BACnet MS/TP Communication module, Ethernet Powerlink

Complementary

Discrete input number	8
Discrete input type	DI7, DI8 programmable as pulse input: 0…30 kHz, 24 V DC (<= 30 V)
Discrete input logic	16 preset speeds
Discrete output number	0
Discrete output type	Relay outputs R1A, R1B, R1C 250 V AC 3000 mA Relay outputs R1A, R1B, R1C 30 V DC 3000 mA Relay outputs R2A, R2C 250 V AC 5000 mA Relay outputs R2A, R2C 30 V DC 5000 mA Relay outputs R3A, R3C 250 V AC 5000 mA Relay outputs R3A, R3C 30 V DC 5000 mA
Analogue input number	3
Analogue input type	AI1, AI2, AI3 software-configurable voltage: 0...10 V DC, impedance: 31.5 kOhm, resolution 12 bits AI1, AI2, AI3 software-configurable current: 0...20 mA, impedance: 250 Ohm, resolution 12 bits AI2 voltage analog input: - 10...10 V DC, impedance: 31.5 kOhm, resolution 12 bits
Analogue output number	2
Analogue output type	Software-configurable voltage AQ1, AQ2: 0...10 V DC impedance 470 Ohm, resolution 10 bits Software-configurable current AQ1, AQ2: 0...20 mA, resolution 10 bits Software-configurable current DQ-, DQ+: 30 V DC Software-configurable current DQ-, DQ+: 100 mA
Relay output number	3
Relay output type	Configurable relay logic R1: fault relay NO/NC electrical durability 100000 cycles Configurable relay logic R2: sequence relay NO electrical durability 100000 cycles Configurable relay logic R3: sequence relay NO electrical durability 100000 cycles
Maximum switching current	Relay output R1, R2, R3 on resistive load, cos phi = 1: 3 A at 250 V AC Relay output R1, R2, R3 on resistive load, cos phi = 1: 3 A at 30 V DC Relay output R1, R2, R3 on inductive load, cos phi = 0.4 and L/R = 7 ms: 2 A at 250 V AC Relay output R1, R2, R3 on inductive load, cos phi = 0.4 and L/R = 7 ms: 2 A at 30 V DC
Minimum switching current	Relay output R1, R2, R3: 5 mA at 24 V DC
Network number of phases	3 phases
Physical interface	Ethernet 2-wire RS 485
Method of access	Slave Modbus TCP
Transmission rate	10, 100 Mbits 4800 bps, 9600 bps, 19200 bps, 38.4 Kbps
Transmission frame	RTU
Output voltage	<= power supply voltage
Permissible temporary current boost	1.1 x In during 60 s (normal duty) 1.5 x In during 60 s (heavy duty)
Data format	8 bits, configurable odd, even or no parity
Type of polarization	No impedance
Frequency resolution	Display unit: 0.1 Hz Analog input: 0.012/50 Hz
Electrical connection	Control: removable screw terminals 0.5...1.5 mm²/20 AWG...16 AWG Line side: screw terminal 10...16 mm²/8 AWG...6 AWG Motor: screw terminal 10...16 mm²/8 AWG...6 AWG
Connector type	RJ45 (on the remote graphic terminal) for Ethernet/Modbus TCP RJ45 (on the remote graphic terminal) for Modbus serial
Exchange mode	Half duplex, full duplex, autonegotiation Ethernet/Modbus TCP
Number of addresses	1…247 for Modbus serial
Supply	External supply for digital inputs: 24 V DC (19…30 V), <1.25 mA, protection type: overload and sh Internal supply for reference potentiometer (1 to 10 kOhm): 10.5 V DC +/- 5 %, <10 mA, protectio Internal supply for digital inputs and STO: 24 V DC (21…27 V), <200 mA, protection type: overloa

Local signalling	3 LEDs for local diagnostic 3 LEDs (dual colour) for embedded communication status 4 LEDs (dual colour) for communication module status 1 LED (red) for presence of voltage
Input compatibility	DI1...DI6: discrete input level 1 PLC conforming to IEC 61131-2 DI5, DI6: discrete input level 1 PLC conforming to IEC 65A-68 STOA, STOB: discrete input level 1 PLC conforming to IEC 61131-2
Discrete input logic	Positive logic (source) (DI1...DI8), < 5 V (state 0), > 11 V (state 1) Negative logic (sink) (DI1...DI8), > 16 V (state 0), < 10 V (state 1)
Sampling duration	2 Ms +/- 0.5 ms (DI1...DI4) - discrete input 5 Ms +/- 1 ms (DI5, DI6) - discrete input 5 Ms +/- 0.1 ms (AI1, AI2, AI3) - analog input 10 Ms +/- 1 ms (AO1) - analog output
Accuracy	+/- 0.6 % AI1, AI2, AI3 for a temperature variation 60 °C analog input +/- 1 % AO1, AO2 for a temperature variation 60 °C analog output
Linearity error	AI1, AI2, AI3: +/- 0.15 % of maximum value for analog input AO1, AO2: +/- 0.2 % for analog output
Refresh time	Relay output (R1, R2, R3): 5 ms (+/- 0.5 ms)
Isolation	Between power and control terminals
Discrete and process manufacturing	Building - HVAC compressor centrifugal Food and beverage processing other application Mining mineral and metal fan Mining mineral and metal pump Oil and gas fan Water and waste water other application Building - HVAC screw compressor Food and beverage processing pump Food and beverage processing fan Food and beverage processing atomization Oil and gas electro submersible pump (ESP) Oil and gas water injection pump Oil and gas jet fuel pump Oil and gas compressor for refinery Water and waste water centrifuge pump Water and waste water positive displacement pump Water and waste water electro submersible pump (ESP) Water and waste water screw pump Water and waste water lobe compressor Water and waste water screw compressor Water and waste water compressor centrifugal Water and waste water fan Water and waste water conveyor Water and waste water mixer
Power range	15…25 KW at 380…440 V 3 phases 15…25 KW at 480…500 V 3 phases
Enclosure mounting	Wall mounted
4 quadrant operation possible	False
Asynchronous motor control profile	Constant torque standard Optimized torque mode Variable torque standard
Synchronous motor control profile	Permanent magnet motor Synchronous reluctance motor
Maximum output frequency	500 KHz
Acceleration and deceleration ramps	Linear adjustable separately from 0.01...9999 s
Motor slip compensation	Adjustable Can be suppressed Not available in permanent magnet motor law Automatic whatever the load
Switching frequency	2...12 kHz adjustable 4...12 kHz with derating factor
Nominal switching frequency	4 kHz
Braking to standstill	By DC injection
Brake chopper integrated	False
Maximum input current	33.4 A
Maximum output voltage	480.0 V
Apparent power	24 KVA at 480 V (normal duty) 20.3 KVA at 480 V (heavy duty)
Maximum transient current	43.1 A during 60 s (normal duty) 47.6 A during 60 s (heavy duty)
Network frequency	50...60 Hz

Prospective line Isc	50 KA
Base load current at high overload	31.7 A
Base load current at low overload	39.2 A
Power dissipation in W	Natural convection: 67 W at 380 V, switching frequency 4 kHz Forced convection: 460 W at 380 V, switching frequency 4 kHz
With safety function Safely Limited Speed (SLS)	False
With safety function Safe brake management (SBC/SBT)	False
With safety function Safe Operating Stop (SOS)	False
With safety function Safe Position (SP)	False
With safety function Safe programmable logic	False
With safety function Safe Speed Monitor (SSM)	False
With safety function Safe Stop 1 (SS1)	False
With sft fct Safe Stop 2 (SS2)	False
With safety function Safe torque off (STO)	True
With safety function Safely Limited Position (SLP)	False
With safety function Safe Direction (SDI)	False
Protection type	Thermal protection: motor Safe torque off: motor Motor phase break: motor Thermal protection: drive Safe torque off: drive Overheating: drive Overcurrent between output phases and earth: drive Overload of output voltage: drive Short-circuit protection: drive Motor phase break: drive Overvoltages on the DC bus: drive Line supply overvoltage: drive Line supply undervoltage: drive Line supply phase loss: drive Overspeed: drive Break on the control circuit: drive
Quantity per set	1
Width	211 Mm
Height	546 Mm
Depth	232 Mm
Net weight	14.2 Kg

Environment

Insulation resistance	> 1 MOhm 500 V DC for 1 minute to earth
Noise level	59.5 DB conforming to 86/188/EEC
Pollution degree	2 conforming to IEC 61800-5-1
Vibration resistance	1.5 mm peak to peak (f= 2…13 Hz) conforming to IEC 60068-2-6 1 gn (f= 13…200 Hz) conforming to IEC 60068-2-6
Shock resistance	15 gn for 11 ms conforming to IEC 60068-2-27
Relative humidity	5…95 % without condensation conforming to IEC 60068-2-3
Ambient air temperature for operation	-15…50 °C (without derating) 50…60 °C (with derating factor)
Operating altitude	<= 1000 m without derating 1000...4800 m with current derating 1 % per 100 m
Operating position	Vertical +/- 10 degree
Product certifications	CSA[RETURN]ATEX zone 2/22[RETURN]ATEX INERIS[RETURN]DNV-GL[RETURN]UL[RETURN
Marking	CE
Standards	UL 508C IEC 61800-3 IEC 61800-3 environment 1 category C2 EN/IEC 61800-3 environment 2 category C3 IEC 61800-5-1 IEC 61000-3-12 IEC 60721-3 IEC 61508 IEC 13849-1
Maximum THDI	<48 % from 80...100 % of load conforming to IEC 61000-3-12

Electromagnetic compatibility	Electrostatic discharge immunity test level 3 conforming to IEC 61000-4-2 Radiated radio-frequency electromagnetic field immunity test level 3 conforming to IEC 61000- Electrical fast transient/burst immunity test level 4 conforming to IEC 61000-4-4 1.2/50 µs - 8/20 µs surge immunity test level 3 conforming to IEC 61000-4-5 Conducted radio-frequency immunity test level 3 conforming to IEC 61000-4-6
Environmental class (during operation)	Class 3C3 according to IEC 60721-3-3 Class 3S3 according to IEC 60721-3-3
Maximum acceleration under shock impact (during operation)	150 m/s² at 11 ms
Maximum acceleration under vibrational stress (during operation)	10 m/s² at 13...200 Hz
Maximum deflection under vibratory load (during operation)	1.5 mm at 2...13 Hz
Permitted relative humidity (during operation)	Class 3K5 according to EN 60721-3
Volume of cooling air	215 M3/H
Overvoltage category	III
Regulation loop	Adjustable PID regulator
Noise level	59.5 DB
Pollution degree	2
Ambient air transport temperature	-40…70 °C
Ambient air temperature for storage	-40…70 °C

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	33.500 Cm
Package 1 Width	26.000 Cm
Package 1 Length	73.500 Cm
Package 1 Weight	17.221 Kg
Unit Type of Package 2	P06
Number of Units in Package 2	4
Package 2 Height	90.000 Cm
Package 2 Width	60.000 Cm
Package 2 Length	80.000 Cm
Package 2 Weight	81.120 Kg

Offer Sustainability

Recyclability potential, in %	80
Total lifecycle Carbon footprint	6 415 kg CO2 eq.
Carbon footprint of the manufacturing phase [A1 to A3]	216.60092312864094
Carbon footprint of the manufacturing phase [A1 to A3]	217 kg CO2 eq.
Carbon footprint of the distribution phase [A4]	3.6083021789307175
Carbon footprint of the distribution phase [A4]	4 kg CO2 eq.
Carbon footprint of the installation phase [A5]	7.361532506731745
Carbon footprint of the installation phase [A5]	7 kg CO2 eq.
Carbon footprint of the use phase [B2, B3, B4, B6]	6162.810075665555
Carbon footprint of the use phase [B2, B3, B4, B6]	6 163 kg CO2 eq.
Mercury free	Yes
Sustainable packaging	Yes
Carbon footprint of the end-of-life phase [C1 to C4]	24.212443823200307
Carbon footprint of the end-of-life phase [C1 to C4]	24 kg CO2 eq.
Environmental Disclosure	Product Environmental Profile
Total lifecycle Carbon footprint	6415
Average percentage of recycled plastic content	1 %
Average percentage of ASI certified metals	100 %
Packaging made with recycled cardboard	Yes
Packaging without single use plastic	Yes
SCIP Number	83582fb4-747a-4c5a-a577-c19ed82740b2
REACh Regulation	Reference contains Substances of Very High Concern above the threshold

EU RoHS Directive	Compliant By Exemption
California proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which
Product contributes to saved and avoided emissions	Yes
End of life manual availability	End Of Life Information
Removable battery	Yes
Take-back	No
WEEE Label	The product must be disposed on European Union markets following specific waste collection and

Contractual warranty

Warranty (in months)	18

Product Life Status : Commercialised