Product data sheet
Characteristics

ATV320D18N4C
variable speed drive, Altivar Machine ATV320, 18.5kW, 400V, 3 phases, compact



Main

Range of product	Altivar Machine ATV320
Product or component type	Variable speed drive
Product specific application	Complex machines
Variant	Standard version
Format of the drive	Compact
Mounting mode	Wall mount
Communication port protocol	Modbus serial
Option card	Communication module, CANopen Communication module, Profibus DP V1 Communication module, PROFINET Communication module, Ethernet Powerlink Communication module, EtherNet/IP Communication module, DeviceNet
[Us] rated supply voltage	380...500 V - 15...10 %
Motor power kW	18.5 KW for heavy duty
IP degree of protection	IP20

Complementary

Discrete input number	7
Discrete input type	STO safe torque off, 24 V DC, impedance: 1.5 kOhm DI1...DI6 logic inputs, 24 V DC (30 V) DI5 programmable as pulse input: 0…30 kHz, 24 V DC (30 V)
Discrete input logic	Positive logic (source) Negative logic (sink)
Discrete output number	3
Discrete output type	Open collector DQ+ 0…1 kHz 30 V DC 100 mA Open collector DQ- 0…1 kHz 30 V DC 100 mA
Analogue input number	3
Analogue input type	AI1 voltage: 0...10 V DC, impedance: 30 kOhm, resolution 10 bits AI2 bipolar differential voltage: +/- 10 V DC, impedance: 30 kOhm, resolution 10 bits AI3 current: 0...20 mA (or 4-20 mA, x-20 mA, 20-x mA or other patterns by configuration), impe
Analogue output number	1
Analogue output type	Software-configurable current AQ1: 0...20 mA impedance 800 Ohm, resolution 10 bits Software-configurable voltage AQ1: 0...10 V DC impedance 470 Ohm, resolution 10 bits
Relay output type	Configurable relay logic R1A 1 NO electrical durability 100000 cycles Configurable relay logic R1B 1 NC electrical durability 100000 cycles Configurable relay logic R1C Configurable relay logic R2A 1 NO electrical durability 100000 cycles Configurable relay logic R2C

Maximum switching current	Relay output R1A, R1B, R1C on resistive load, cos phi = 1: 3 A at 250 V AC Relay output R1A, R1B, R1C on resistive load, cos phi = 1: 3 A at 30 V DC Relay output R1A, R1B, R1C, R2A, R2C on inductive load, cos phi = 0.4 and L/R = 7 ms: 2 A at 2 Relay output R1A, R1B, R1C, R2A, R2C on inductive load, cos phi = 0.4 and L/R = 7 ms: 2 A at 3 Relay output R2A, R2C on resistive load, cos phi = 1: 5 A at 250 V AC Relay output R2A, R2C on resistive load, cos phi = 1: 5 A at 30 V DC
Minimum switching current	Relay output R1A, R1B, R1C, R2A, R2C: 5 mA at 24 V DC
Method of access	Slave CANopen
4 quadrant operation possible	True
Asynchronous motor control profile	Voltage/Frequency ratio, 5 points Flux vector control without sensor, standard Voltage/Frequency ratio - Energy Saving, quadratic U/f Flux vector control without sensor - Energy Saving Voltage/Frequency ratio, 2 points
Synchronous motor control profile	Vector control without sensor
Maximum output frequency	0.599 KHz
Acceleration and deceleration ramps	Linear U S CUS Ramp switching Acceleration/Deceleration ramp adaptation Acceleration/Deceleration automatic stop with DC injection
Motor slip compensation	Automatic whatever the load Adjustable 0...300 % Not available in voltage/frequency ratio (2 or 5 points)
Switching frequency	2...16 kHz adjustable 4...16 kHz with derating factor
Nominal switching frequency	4 kHz
Braking to standstill	By DC injection
Brake chopper integrated	True
Line current	55.3 A at 380 V (heavy duty) 42.4 A at 500 V (heavy duty)
Maximum input current	55.3 A
Maximum output voltage	500 V
Apparent power	36.7 KVA at 500 V (heavy duty)
Network frequency	50...60 Hz
Relative symmetric network frequency tolerance	5 %
Prospective line Isc	22 KA
Base load current at high overload	40.0 A
With safety function Safely Limited Speed (SLS)	True
With safety function Safe brake management (SBC/SBT)	False
With safety function Safe Operating Stop (SOS)	False
With safety function Safe Position (SP)	False
With safety function Safe programmable logic	False
With safety function Safe Speed Monitor (SSM)	False
With safety function Safe Stop 1 (SS1)	True
With sft fct Safe Stop 2 (SS2)	False
With safety function Safe torque off (STO)	True
With safety function Safely Limited Position (SLP)	False
With safety function Safe Direction (SDI)	False
Protection type	Input phase breaks: drive Overcurrent between output phases and earth: drive Overheating protection: drive Short-circuit between motor phases: drive Thermal protection: drive
Width	180 Mm
Height	390 Mm
Depth	229 Mm
Net weight	9.5 Kg
Transient overtorque	170…200 % of nominal motor torque

Environment

Operating position	Vertical +/- 10 degree
Electromagnetic compatibility	Electrostatic discharge immunity test level 3 conforming to IEC 61000-4-2 Radiated radio-frequency electromagnetic field immunity test level 3 conforming to IEC 61000- Electrical fast transient/burst immunity test level 4 conforming to IEC 61000-4-4 1.2/50 µs - 8/20 µs surge immunity test level 3 conforming to IEC 61000-4-5 Conducted radio-frequency immunity test level 3 conforming to IEC 61000-4-6 Voltage dips and interruptions immunity test conforming to IEC 61000-4-11
Environmental class (during operation)	Class 3C3 according to IEC 60721-3-3 Class 3S2 according to IEC 60721-3-3
Maximum acceleration under shock impact (during operation)	150 m/s² at 11 ms
Maximum acceleration under vibrational stress (during operation)	10 m/s² at 13...200 Hz
Maximum deflection under vibratory load (during operation)	1.5 mm at 2...13 Hz
Permitted relative humidity (during operation)	Class 3K5 according to EN 60721-3
Volume of cooling air	156.0 M3/H
Overvoltage category	III
Regulation loop	Adjustable PID regulator
Speed accuracy	+/- 10 % of nominal slip 0.2 Tn to Tn
Pollution degree	2
Ambient air transport temperature	-25…70 °C
Ambient air temperature for operation	-10…50 °C without derating 50…60 °C with derating factor
Ambient air temperature for storage	-25…70 °C

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	31.000 Cm
Package 1 Width	22.000 Cm
Package 1 Length	50.000 Cm
Package 1 Weight	11.765 Kg
Unit Type of Package 2	S06
Number of Units in Package 2	3
Package 2 Height	75.000 Cm
Package 2 Width	60.000 Cm
Package 2 Length	80.000 Cm
Package 2 Weight	47.000 Kg

Offer Sustainability

Total lifecycle Carbon footprint	9 607 kg CO2 eq.
Carbon footprint of the manufacturing phase [A1 to A3]	187.8981921934548
Carbon footprint of the manufacturing phase [A1 to A3]	188 kg CO2 eq.
Carbon footprint of the distribution phase [A4]	2.326709206648623
Carbon footprint of the distribution phase [A4]	2 kg CO2 eq.
Carbon footprint of the installation phase [A5]	2.010382550982532
Carbon footprint of the installation phase [A5]	2 kg CO2 eq.
Carbon footprint of the use phase [B2, B3, B4, B6]	9392.574096914977
Carbon footprint of the use phase [B2, B3, B4, B6]	9 393 kg CO2 eq.
Sustainable packaging	Yes
Carbon footprint of the end-of-life phase [C1 to C4]	22.09671317873089
Carbon footprint of the end-of-life phase [C1 to C4]	22 kg CO2 eq.
Environmental Disclosure	Product Environmental Profile
Total lifecycle Carbon footprint	9607
Average percentage of ASI certified metals	100 %
Packaging made with recycled cardboard	Yes
Packaging without single use plastic	Yes

SCIP Number	Ae679712-e702-47f0-9fa4-5a44738e12f9
REACh Regulation	Reference contains Substances of Very High Concern above the threshold
EU RoHS Directive	Compliant By Exemption
California proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which
End of life manual availability	End Of Life Information
Take-back	No
WEEE Label	The product must be disposed on European Union markets following specific waste collection and

Contractual warranty

Warranty (in months)	18

Product Life Status : Commercialised